

# Introduction to materials modelling

## 10. exercise – plastic models, continuum damage models

1. Gurson presented in 1977 a yield condition for a porous medium<sup>1</sup>

$$f(I_1, J_2) = \frac{3J_2}{\sigma_y^2} - \left[ 1 + \xi^2 - 2\xi \cosh\left(\frac{I_1}{2\sigma_y}\right) \right],$$

where  $\xi$  is the volumetric pore fraction and  $\sigma_y$  is the yield strength of the metal matrix.

- (a) Sketch the locus of yield surface in the meridian plane  $(I_1, \sqrt{3J_2})$  for some values of  $\xi$  (e.g.  $\xi = 0.1$ ).
- (b) Determine the expression for the plastic strain rate  $\dot{\varepsilon}_{ij}^p$  when assuming associative flow rule  $\dot{\varepsilon}_{ij} = \dot{\lambda} \partial f / \partial \sigma_{ij}$ .

The volumetric pore fraction  $\xi$  can be considered as a damage variable, having own evolution equation, which consists of growth and nucleation of pores

$$\dot{\xi} = \dot{\xi}_{\text{growth}} + \dot{\xi}_{\text{nucl}} = (1 - \xi) \text{tr}(\dot{\varepsilon}^p) + \frac{\xi_N}{S_N \sqrt{2\pi}} \exp\left[-\frac{1}{2} \left(\frac{\bar{\varepsilon}^p - \varepsilon_N}{S_N}\right)^2\right] \dot{\varepsilon}^p,$$

where  $\bar{\varepsilon}^p$  the equivalent plastic strain,  $S_N, \varepsilon_N$  and  $\xi_N$  are model parameters.

2. Compare two different continuum damage representations in uniaxial case

$$\sigma = (1 - D)E\varepsilon^e, \quad (1)$$

$$\sigma = \exp(-D)E\varepsilon^e, \quad (2)$$

assuming that both damage descriptions have the same evolution equation

$$\dot{D} = \frac{1}{t_d} \left(\frac{\varepsilon^e}{\varepsilon_r}\right)^{2r}, \quad (3)$$

where  $t_d$  and  $r$  are material parameters. The reference value for strain can also be expressed as  $\varepsilon_r = \sigma_r/E$ . Notice that in the model (2) the damage variable is not bounded above.

Solve the response in a constant strain rate tensile test where strain is increasing linearly as  $\varepsilon = \dot{\varepsilon}_0 t$ , where  $\dot{\varepsilon}_0$  is the strain rate which is kept constant in the test. Draw the results in the  $(\varepsilon/\varepsilon_r, \sigma/\sigma_r)$ -coordinate system. Assume that there are no inelastic strains, i.e.  $\varepsilon = \varepsilon^e$ .

Determine also the value of the damage variable and strain at the point of maximum stress. Draw the damage as a function of strain. Investigate the effect of  $r$ , for example using the values  $r = 1, 2, 4$ .

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<sup>1</sup>A.L. Gurson. Continuum theory of ductile rupture by void nucleation and growth: Part I - Yield criteria and flow rules for porous ductile media. *Journal of Engineering Material and Technology*, 99(1):2-15, 1977. <https://doi.org/10.1115/1.3443401>