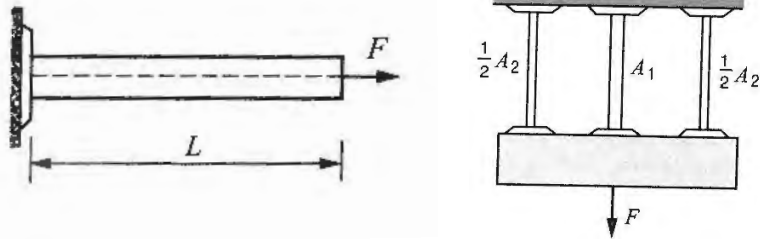


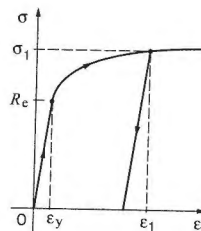
Introduction to materials modelling

8. exercise – elasto-plastic material model

1. A rod is stretched by a force F until it is elongated by 7 mm. After that point the load is removed. How large permanent deflection remains in the rod. The material is linearly elastic and ideal plastic with material properties $E = 200$ GPa, $L = 500$ mm, $R_e = 275$ MPa (yield strength) and $A = 60$ mm².



2. A rigid plate is supported by three bars. The material of the bars can be modelled by linearly elastic ideally plastic model. All the bars have the same Young's modulus E , but the yield stresses are different: R_{e1} and $R_{e2} > R_{e1}$. The average stress in the bars is defined as $\bar{\sigma} = F/(A_1 + A_2)$.
 - (a) Calculate $\bar{\sigma}$, when all bars are yielding.
 - (b) When the load is removed determine the permanent strains and the residual stresses in the bars.
 - (c) If the loading is continued in the compressive side such that the middle bar is yielding, what is then $\bar{\sigma}$?
3. Assuming that the stress-strain relation in the elasto-plastic range is $\sigma = k\varepsilon^n$ (i.e. when $\sigma > R_e$). Determine the material parameters k and n and the permanent strain when the material is stressed to the level of $\sigma = \sigma_1 = 320$ MPa and then the stress is removed. The yield stress is $R_e = 266$ MPa, $\varepsilon_y = 5800 \mu$, $\varepsilon_1 = 12000 \mu$.



4. Thin walled circular tubes are often used for investigations of elasto-plastic material models. Assume that the wall thickness t is much smaller than the radius R of the cross section, i.e. $t/R \ll 1$. The tube is loaded by a twisting moment T and by a normal force N .
 - (a) If the material obeys von Mises yield condition $\sqrt{3J_2} = \sigma_y$, where σ_y is the yield stress. Write the yield condition out in terms of the twisting moment T and normal force N . J_2 is the second invariant of the deviatoric stress $J_2 = \frac{1}{2}\text{tr}(\mathbf{s}^2)$.
 - (b) Determine the Lode angle θ when the loading is only (i) the twisting moment or (ii) the normal force (notice the sign of the normal force)?
 - (c) If the normal force N alone produces a stress which is half of the yield stress, how large internal overpressure the tube can carry prior yielding.